



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4406-3

Job Sheet 171179



Part No: D4406-3

Job Qty: 1 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/6/18

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 14.04.09 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/5/18	0.00	0.00	Start Up Waterjet		2/18/02/01
100	Waterjet	6 pcs		2/5/18	0.00	1.20	Waterjet1		2/18/02/01
110	QC	6 pcs		2/5/18	0.00	0.00	QC2 Waterjet-3		2/18/02/01
120	QC	6 pcs		2/5/18	0.00	0.00	QC8-4		38
130	Small Fab	6 pcs		2/6/18	0.21	1.08	Small Fab-6		9-80 SB
140	QC	6 pcs		2/6/18	0.00	0.00	QC5		21
150	Packaging	6 pcs		2/6/18	0.00	0.00	Packaging3		21
160	QC21-SA	6 Ea		2/6/18	0.00	0.00	QC21		21

FEB 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	17.5200 sf (2.92 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	18	97	0

Part Specifications

Specifications could not be found.

Plex 1/30/18 8:03 AM Dart.Gagnon.Michelle

DART
AEROSPACE
S038211



Plate

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D4406-3
Original Serial #: S038211
Revision:
Operation:
Change No:

Start up Operation 02/01/18
Job No: 171179

DART AEROSPACE LTD		Work Order:	171179
Description: Plate		Part Number:	D4406-3
Inspection Dwg: D4406 Rev: D			Page 1 of 1

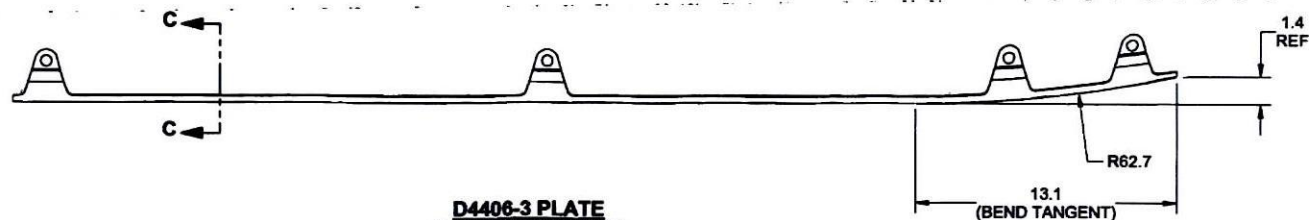
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Engineering Approval: (If necessary)		Date:	
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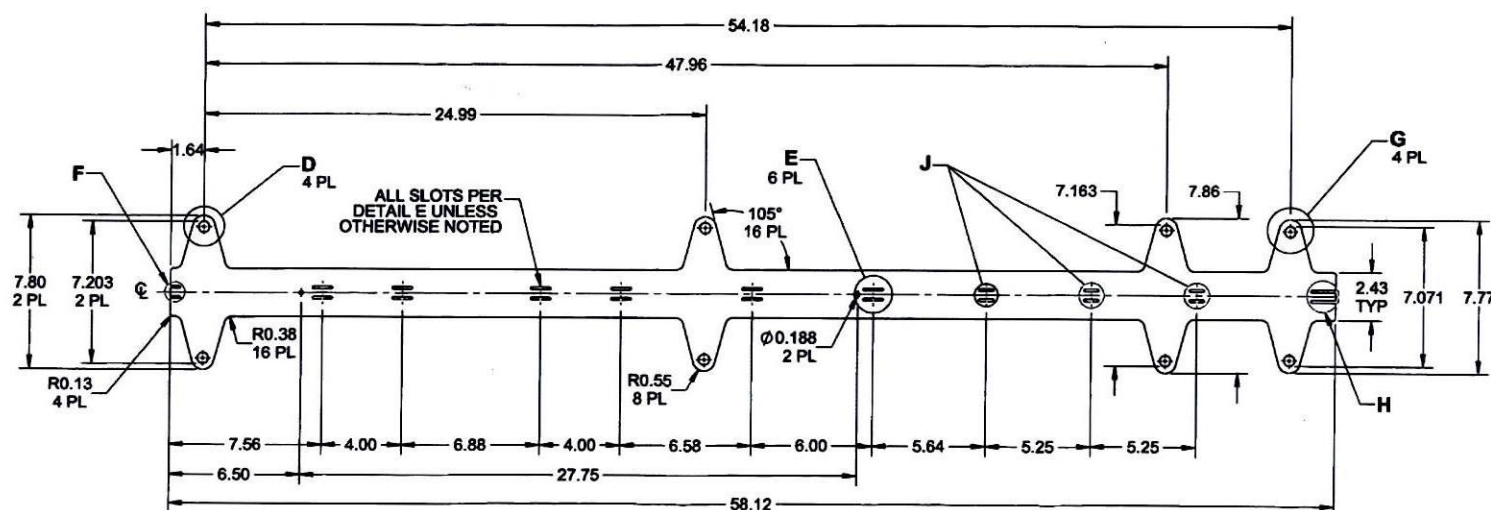
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D4406-3 PLATE
(MAKE FROM D4406-3F)

C

C



D4406-3F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.050 THICK (18 GAUGE)
PER AMS 5513 OR 5524
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.5 lbs

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**WITHOUT NOTICE
WORK ORDER**

NO. 171179

RELEASED
2016-02-08

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	REV. D
MFG. APPR.	DD	D4406	SHEET 4 OF 5
APPROVED	WM	TITLE	SCALE
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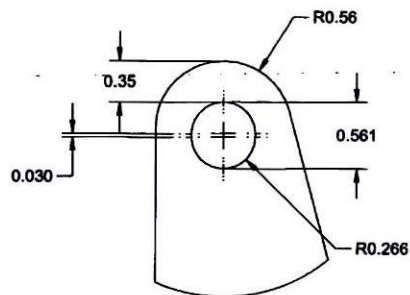
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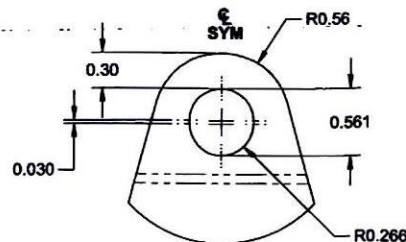
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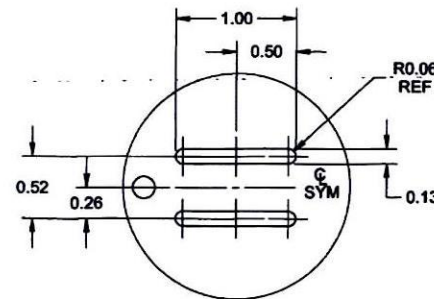
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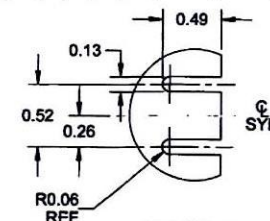
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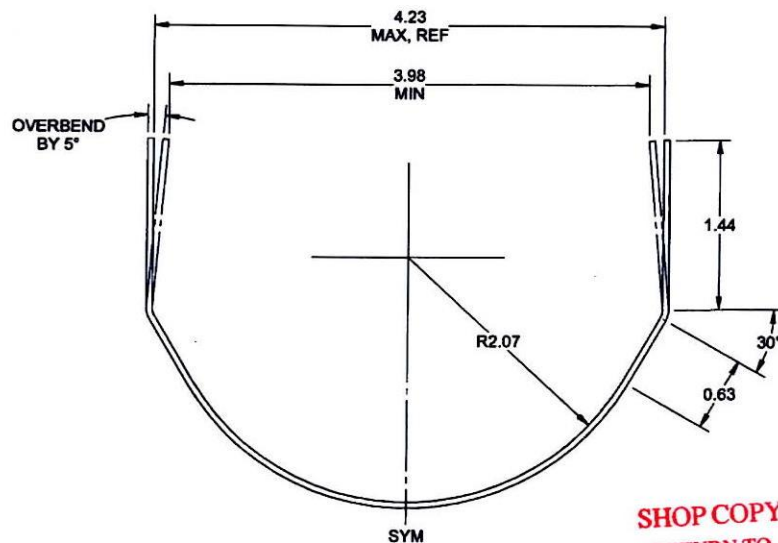
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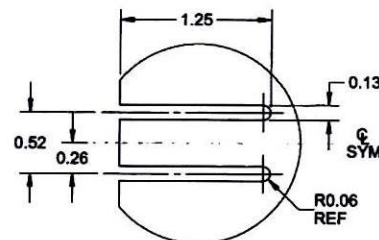
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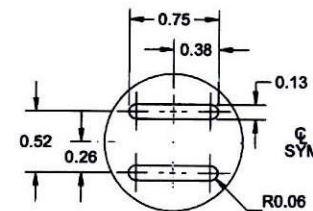
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DETAIL C
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DETAIL H
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DETAIL J
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